

2-Flute Ball



Uncoated



AlTiN Coated



TiCN Coated

2-Flute, Ball End, 30° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Shank Ø	Uncoated Part #	AlTiN Coated Part #	TiCN Coated Part #
3/4	.7500	1	3	3/4	RE10448	RE10648	—
3/4	.7500	1-1/2	4	3/4	RE11448	RE11648	RE11848
3/4	.7500	2-1/4	5	3/4	RE13248	RE13648	RE14048
3/4	.7500	3	6	3/4	RE13448	RE13848	RE14248
7/8	.8750	1-1/2	4	7/8	RE11456	RE11656	RE11856
7/8	.8750	2-1/4	5	7/8	RE13256	RE13656	RE14056
7/8	.8750	3	6	7/8	RE13456	RE13856	RE14256
1	1.0000	1-1/2	4	1	RE11464	RE11664	RE11864
1	1.0000	2-1/4	5	1	RE13264	RE13664	RE14064
1	1.0000	3	6	1	RE13464	RE13864	RE14264

Tolerances	Diameter	Shank	Radius
1/64"-1/8"	+0.000, -0.002	-0.0001, -0.0004	+0.0002, -0.0002
9/64"-1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8"-1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001



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